

Relative Machinability Guide

BS970	OLD EN NUMBER	NEW STEEL NO.	RATING
230M07	EN1A	1.0715	100
230M07Pb	EN1A-Pb	1.0718	130
080A15	EN3B	1.1141	55
070M20	EN3B	1.0402	55
210M15	EN32M	1.0723	70
214M15	EN202	-	80
080M40	EN8	1.1186	44
212A42	EN8DM	1.0727	58
150M19	EN14A	1.1160	54
070M55	EN9	1.0535	33
605M36T	EN16T	-	30
606M36T	EN16MT	-	38
708M40T	EN19T	1.7225	25
817M40 Annd.	EN24 Annd.	1.6565	30
817M40-T	EN24-T	1.6565	25
665M17	EN34	-	42
655M13	EN36	1.5752	36
635M15	EN351	-	44
805M20	EN362	1.6543	44
722M24T	EN40B-T	1.7361	22
303S31	EN58AM	1.4305	45
304S11	EN58E	1.4307	38
316S11	EN58J	1.4404	33
321S31	EN58B	1.4541	36
416S21	EN56AM	1.4005	68
431S9-T	EN57-T	1.4057	30

Please note this guide is given for indication purposes only and much can depend on machinery, tooling and lubrication. Steel Grade 230M07 (EN1A) is taken as the measuring point of 100 and the other grades in comparison to that.



IF THE GRADE YOU REQUIRE IS NOT LISTED PLEASE CONTACT THE SALES OFFICE WHO MAY BE ABLE TO ASSIST FURTHER.